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(71) Applicants and

(72) Inventors: KANG, Ki Ju [KR/KR]; 604 Wolbon-li, Daejon-myun, Damyang-gun, Chonnam 517-922 (KR). LEE, Yong Hyun [KR/KR]; 1054-5, Woosan-dong, Kwangsan-gu, Kwangju 506-812 (KR).

(74) Agent: LEE, Seok Yeol; 402 New Seoul Bldg., 828-8 Yeoksam-dong, Gangnam-gu, Seoul 135-935 (KR).

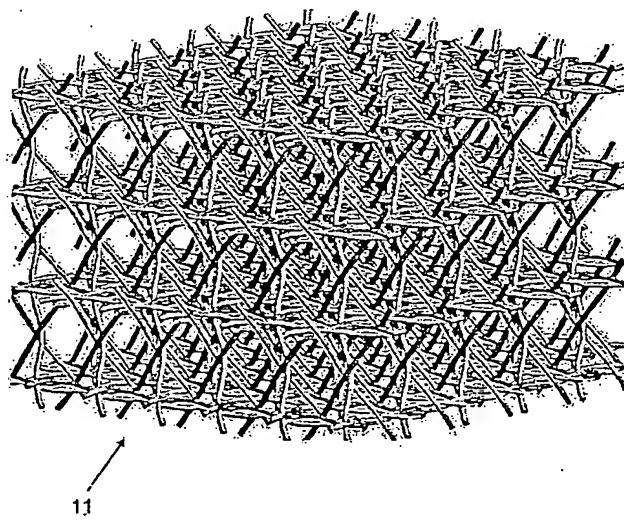
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(54) Title: THREE-DIMENSIONAL CELLULAR LIGHT STRUCTURES DIRECTLY WOVEN BY CONTINUOUS WIRES AND THE MANUFACTURING METHOD OF THE SAME



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(57) Abstract: Disclosed herein is a three-dimensional cellular light structure formed of continuous wire groups. In the cellular light structure, six orientational-wire groups are intercrossed each other at 60 degrees or 120 degrees of angles in a three-dimensional space to thereby construct the structure similar to the ideal Octet or Kagome truss and having a good mechanical property such as strength, rigidity or the like. A method of mass-producing the structure in a cost-effective manner is also disclosed. The three-dimensional cellular light structure has a similar form to the ideal Octet or Kagome truss. When required, the intersection points of the wires are bonded by means of welding, brazing, soldering, or a liquid-or-spray-form adhesive to provide a structural material having a light weight and a good mechanical strength and rigidity, it can be made into a fiber-reinforced composite material by filling part of or entire internal empty space of the structure.